



Dart Aerospace Ltd.
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RBE350A94-2708-01
Job Sheet 171153



Part No: RBE350A94-2708-01

Job Qty: 6 ea

Part Name: Tail Rotor Blade Locking Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/8/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	6 pcs		2/9/18	0.08	1.20	Small Fab-9		MLL
110	QC	6 pcs		2/9/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3-2		9-80
140	QC21-FG	6 Ea		2/9/18	0.00	0.00	QC21		GA141

Part Op 100 - 1-Fabricate lanyard as per DWG. sheet 1 note 7. 2-Assemble as per DWG. sheet 1.
Descriptions: 130 - Identify and Stock

DAS
21
9-80

MAR 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	12 Ea (2 ea)	90-Start up Operation	
90866A030	Wing Nut 5/16" - 18	6 Ea (1 ea)	90-Start up Operation	
CL-2-C	Lanyard Wire	9 ft (1.5 ea)	90-Start up Operation	
NAS 1756-12	Remove Before Flight	6 (1 ea)	90-Start up Operation	
RBE350A94-2708-01-01	Slide	6 Ea (1 ea)	90-Start up Operation	
RBE350A94-2708-01-15	Rod Assembly	6 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31 GA026	12	288	0
	90866A030 GA026 SO36845	6	0	0
	CL-2-C GA025	9	519	0
	NAS 1756-12 GA	6	0	0
	RBE350A94-2708-01-01 GA	6	0	0
	RBE350A94-2708-01-15	6	0	0

Part Specifications

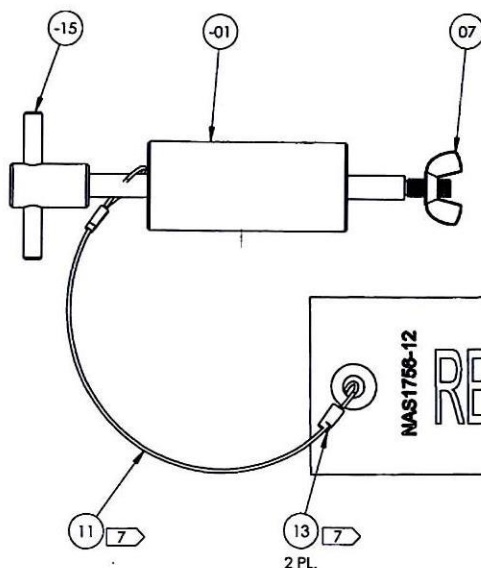
Specifications could not be found.

Plex 1/29/18 3:19 PM Dart.lajeunesse.marie

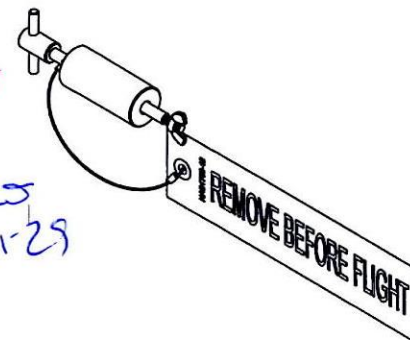
PM 3-28

ITEM #	QTY	PART #	TITLE
-01	1	RBE350A94-2708-01-01	SLIDE
-15	1	RBE350A94-2708-01-15	ROD ASSY
07	1	McMaster#90866A030	WING NUT 5/16"-18
09	1	NAS 1756-12	REMOVE BEFORE FLIGHT
11	AR	CARR-LANE #CL-2-C or McMaster#3461T44	LANYARD 1/16" NYLON COATED
13	2	McMaster#3896T31	FERRULE 1/16" DIA. x 3/8"

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
4	-01 CHTD DIM WAS Ø.402 IS Ø.402 Ø.48 X 90°. -03 CHTD P.F. HOLE WAS Ø.3112 TO .3117 P.F. -05 IS Ø.3116 TO .3122 P.F. -05, CHTD FINISH WAS BLACK ANODIZE IS BLADE OXIDE	-	3/10/2014	DPD	GE
5	-13 ADDED TO BOM, ADDED MISSING DIM 2X .88 TO SHT 1.	15-0211	8/14/2015	RJC	JAG
6	UPDATED TO NEW STANDARDS. -03 CHTD THREAD CLASS WAS 2B IS 2A: CHTD DIM WAS Ø.3122/.3116 THRU P.F. -05 IS Ø.3122/.3116 THRU ALL (P.F. -05); ADDED FINISH SPEC.	16-0258	12/5/2016	SM	JAG
G	ASSY -15 ADDED & DIMENSION 2X .88 REMOVED, TEMPLATE UPDATED, Mc# ADDED TO CARR-LANE DESCRIPTION, ASSY NOTE ADDED	17-804	01/02/2018	VM	ML



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WORK ORDER
NO. 171153MWS
180129



RBE350A94-2708-01 TAIL ROTOR BLADE LOCKING TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) CRIMP FERRULES ONTO 12" LONG LANYARD AS SHOWN

DART AEROSPACE Hawthorn, Ontario, Canada	
TITLE TAIL ROTOR BLADE LOCKING TOOL	
PART NO. RBE350A94-2708-01	
REV G	
TOOL NO. RBE350A94-2708-01	
INITIALS AND DATE	
DESIGNED BY: VM 01/02/2018	TOLERANCES: DECIMALS ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 01/02/2018	XX ± .01 ANGLES ± .5°
CHECKED BY: VM 01/02/2018	X ± .1 SURFACE ROUGHNESS
MFG REVIEW BY: DD 01/03/2018	
APPROVED BY: ML 01/08/2018	SCALE: NTS SHEET 1 OF 4
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